WHAT IS CLAIMED IS:

1 1. A photocurable silver composition comprising:

2 an aliphatic acrylated urethane oligomer;

an acrylated epoxy oligomer; and

an acrylate monomer selected from the group consisting of

5 non-bridged cyclic acrylate monomers, non-cyclic acrylate monomers, and mixtures

6 thereof;

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7 a photoinitiator;

8 silver powder; and

9 silver flakes in an amount of at least 20% relative to the weight

of the silver powder.

1 2. The silver composition of claim 1 wherein the acrylate

2 monomer is described by formula 1:

$$R_2$$
 R_2 R_2

4 wherein R_1 is hydrogen or substituted or unsubstituted alkyl; and R_2 is non-cyclic

5 functional group or a non-bridged cyclic group.

1 3. The silver composition of claim 2 wherein the acrylated

2 monomer is a non-cyclic monomer and R₂ is a substituted or unsubstituted alkyl

3 having more than 4 carbon atoms.

1 4. The silver composition of claim 2 wherein the acrylated

monomer is a non-bridged cyclic acrylate monomer and R₂ is cycloalkyl,

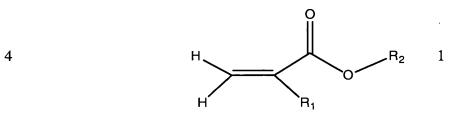
3 cycloalkenyl, or substituted or unsubstituted aryl...

5. The silver composition of claim 2 wherein R_1 is hydrogen or

2 methyl.

1	1 The silver composition of claim 2 wherein κ_2 is phenyl,
2	benzyl, dicylcopentenyl, dicyclopentenyl oxyethyl, cyclohexyl, or naphthyl.
1	7. The silver composition of claim 1, wherein the aliphatic
2	acrylated urethane oligomer is present in an amount of about 3% to 8% of the silver
3	composition.
1	8. The silver composition of claim 1, wherein
2	the acrylated epoxy oligomer is present in an amount of about 2% to
3	4% of the silver composition;
4	the silver powder is present in an amount of about 50% to 60% of the
5	silver compositio;
6	the silver flakes are present in an amount of about 25% to 35% of the
7	silver composition;
8	the aliphatic acrylated urethane oligomer is present in an amount of
9	about 8% of the silver composition; and
10	the photoinitiator is present in an amount of about 3% to 6% of the
11	silver composition.
1	9. The silver composition of claim 1 further comprising a
2	component selected from the group consisting of a flow promoting agent, an
3	adhesion promoter, a wetting agent, a conductive carbon black powder, an antimony
4	tin oxide powder, and mixtures thereof.
1	10. The silver composition of claim 1 further comprising an
2	antimony tin oxide powder and a flow promoting agent.
1	11. The silver composition of claim 10 further comprising a blend
2	of a polyacrylic oligomer and an acrylate monomer.

- 1 12. The silver composition of claim 1 further comprising an 2 isobornyl acrylate monomer.
- 1 13. A photocurable silver composition comprising:
- 2 an aliphatic acrylated urethane oligomer;
- an acrylated epoxy oligomer;
- 4 a photoinitiator;
- 5 silver powder; and
- 6 silver flakes in an amount of at least 20% relative to the weight of the
- 7 silver powder.
- 1 14. The silver composition of claim 13 further comprising an 2 isobornyl acrylate monomer.
- 1 15. The silver composition of claim 13 further comprising a 2 component selected from the group consisting of non-bridged cyclic acrylate 3 monomers, non-cyclic acrylate monomers, and mixtures thereof.
- 1 16. The silver composition of claim 15 further comprising an isobornyl acrylate monomer.
- 1 The silver composition of claim 15 wherein the nonbridged cyclic acrylate monomers and the non-cyclic acrylate monomers are described by formula 1:



- 5 wherein R_1 is hydrogen or substituted or unsubstituted alkyl; and R_2 is non-cyclic
- 6 functional group or a non-bridged cyclic group.

1	18. The silver composition of claim 17 wherein the acrylated
2	monomer is a non-cyclic monomer and R2 is a substituted or unsubstituted alkyl
3	having more than 4 carbon atoms.
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1	19. The silver composition of claim 17 wherein the acrylated
2	monomer is a non-bridged cyclic acrylate monomer and R ₂ is cycloalkyl,
3	cycloalkenyl, or substituted or unsubstituted aryl.
1	20. A photocurable silver composition comprising:
2	a photocurable organic mixture;
3	a photoinitiator;
4	silver powder; and
5	silver flakes in an amount of at least 20% relative to the weight of the
6	silver powder and wherein the silver powder comprises a plurality of particles with
7	about 70% to 95% of the particles having a particle size less than about 14.9
8	microns.
1	21. The silver composition of claim 23, wherein the silver powder
2	comprises a plurality of particles with about 90% of the particles having a particle
3	size less than about 14.9 microns.